Dart Aerospace Ltd. Wednesday, 10/10/2007 11:04:45 AM Date: User: Kim Johnston **Process Sheet** : BUSHING : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 35096 **Estimate Number** : 10897 Part Number : D2618 P.O. Number S.O. No. : MA · D2618 REV B1 This Issue : 10/10/2007 **Drawing Number** : N/A Prsht Rev. Project Number Type : MACHINED PARTS : B1 First Issue **Drawing Revision** : 33991 : N/A Previous Run Material : 10/26/2007 **Due Date** Written By Checked & Approved By : Est Rev:f 05-11-22 JLM Comment Re-format **Additional Product** Job Number: Machine Or Operation: Description: Seq. #: Delrin Round Bar 0.75" 1.0 MDELRINR0750 Comment: Qty.: 0.2709 f(s)/Unit Total: 54.1800 f(s) 105750 Delrin Round Bar .75" black 521 (MDELRINR0500) HARDINGE 2.0 Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA195 & Dwg D2618. 2-Deburr 3.0 QC2 Comment: INSPEC TS AS THEY COME OFF MACHINE SECOND CHECK 4.0

Comment: SECOND CHECK

PACKAGING RESOURCE

5.0 PACKAGING 1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

7/10/23

302

Each

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
	4								
	\?\								
							1		

Part No:	PAR #:	_ Fault Category:	NCR: Yes (	DQA: NA	Date: 7/10/04.
			QA: N	C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC	Corrective Action Section B			Verification	Annroyal	Ammoscol	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto	
		9.4.5.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1					******		

NOTE: Date & initial all entries

Date:

Wednesday, 10/10/2007 11:04:45 AM

User:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 35096

Part Number: D2618

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



is Arcord

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE		Ву		By Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
***************************************										
Part No		PAR #: Fault Category:	NCF	R: Yes	No DQ	 A:	Date:			
					N/C Close					

NCR:			WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
		<i>&gt;</i>					i				
						·					

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	35096
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.100	+/-0.010	3.105				
Ø0.500	+0.000/-0.010	,497	<b>/</b>			
Ø0.313	+0.020/-0.000	0.320				
				• • • • • • • • • • • • • • • • • • • •		
<b></b>						
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Measured by: Ru	Audited by:	ンア	Prototype Approval:	N/A
Date: 22	Date:	A/10/23	Date:	N/A

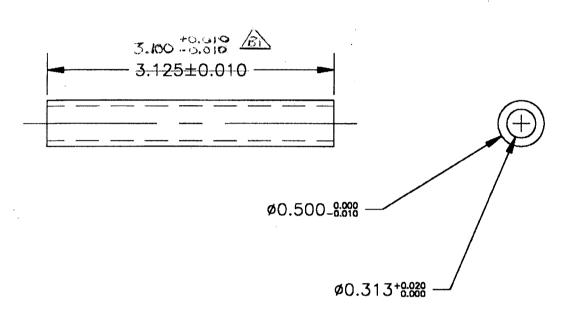
Rev	Date	Change	Revised by	Approved
Α	04.08.26	New Issue	KJ/JLM	
В	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	





DESIGN DRAWN BY		DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHEC	KĘD	APPROVED	DRAWING NO.	REV. B
BU	7	BW	D2618 SHEET	1 OF 1
DATE	······································	···	TITLE	SCALE
96:1	0:30		BUSHING	1:1
В		97.05.09	3.125 WAS 1.625, .313 WAS .375	
કા	4P-16	04,06.03	CHANGE DIM FOR BETTER FIT	

RELEASED 91/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
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WITHOUT NOTICE

WORK ORDER NO. 35096